

#### Story Of **MAYEKAWA**

MAYEKAWA is a family owned business founded by Kisaku Maekawa in 1924.

Since 1924, MAYEKAWA has grown to become a world-leading company within industrial refrigeration and employs more than 4,500 people world-wide. Since the release of our first reciprocating compressor in 1934, MAYEKAWA has continued to develop and improve the MYCOM compressor technology to become the strongest brand within industrial refrigeration.

The focus of MAYEKAWA has always been natural refrigerant-based solutions driven by sustainable action towards protection of our environment.

Today, MAYEKAWA's core business is still industrial refrigeration but MAYEKAWA also covers other business areas such as meat processing equipment and robotics.



Kisaku Maekawa

#### **mCHILLER** SERIES – Sustainable Innovation

The mCHILLER series is a MAYEKAWA plug-and-play compact standard solution with a strong focus on energy consumption and the perfect balance between durability and simplicity. The mCHILLER series is designed with ammonia, a natural refrigerant that gives the highest energy efficiency and the best sustainable solution. The mCHILLER series has been designed for easy and simple installation and a long lifespan.

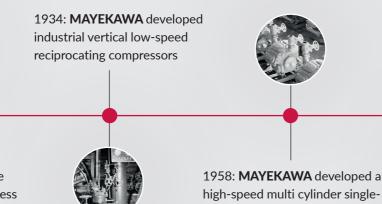
The MAYEKAWA mCHILLER series includes the water-cooled standard ammonia chiller mCHILLER FUGU and the air-cooled standard ammonia chiller mCHILLER TAKA.

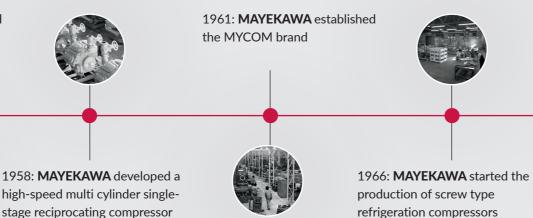




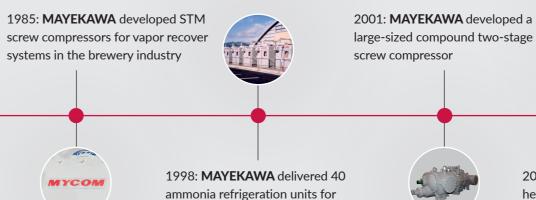












the Nagano Olympic Games



2008: MAYEKAWA developed a semihermetic screw compressor containing

IPM motor for ammonia refrigerant



2008: MAYEKAWA developed

an energy saving reciprocating

compressor 'M series'

2021: **MAYEKAWA** launched the standard mCHILLER series



# TAKA

standard air-cooled ammonia chillers

#### mCHILLER TAKA 260R, 195R, 130R

The **mCHILLER TAKA** has a strong and compact design, a long lifespan, and can be used in a wide variety of applications.

The **mCHILLER TAKA** is designed to meet the needs of semi-industrial and commercial markets such as data centers, process cooling, building facilities, HVAC, etc.

With the **mCHILLER TAKA**, you are getting a low-charge ammonia chiller engineered as the perfect alternative to synthetic refrigerant chillers.





#### **Characteristics**

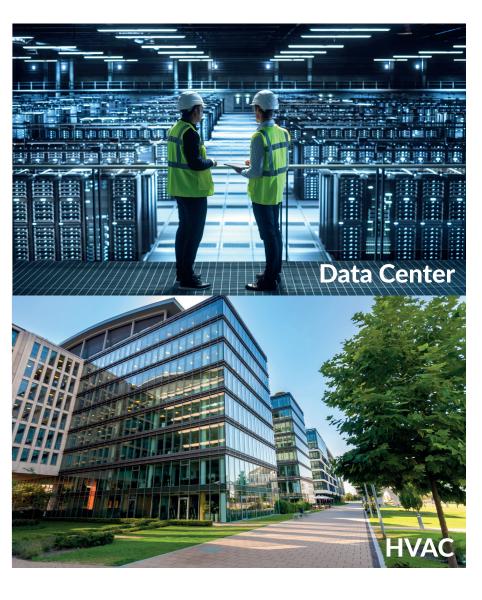
- Reciprocating MYCOM compressor
- Compact design with a focus on sound and vibration isolation
- Low-charge flooded evaporator
- Micro-channel condenser with EC fans
- Speed control for optimized part load (VSD)
- Network capabilities and remote access
- Optimized for serviceability
- Weather protecting housing

#### **Key Features**

- Standardized product lines
- Plug-and-play solutions
- High energy efficiency all year
- Low-charge natural refrigerants only
- All units are Factory Acceptance Tested

#### **Benefits**

- Future-proof refrigerant
- Convenient installation and commissioning
- Safe and reliable operation
- Competitive pricing and low operation cost
- Durable design and long lifespan



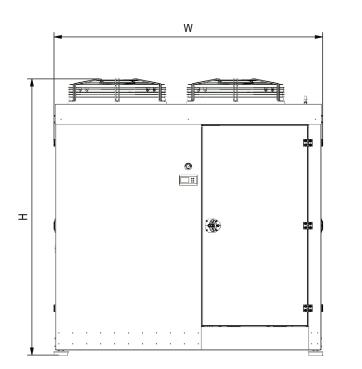




## **m**CHILLER ΤΔΚΔ standard air-cooled ammonia chillers

mCHILLER Model	TAKA 260R	TAKA 195R	TAKA 130R	
Width	2280 mm	2280 mm	2280 mm	
Height (adjustable)	2340-2400 mm	2340-2400 mm	2340-2400 mm	
Length 1x condenser	2850 mm	2850 mm	2850 mm	
Length 2x condenser	4100 mm	4100 mm	4100 mm	
Length 3x condenser	5350 mm	5350 mm	-	
Dry weight 1x condenser	3100 kg	2850 kg	2750 kg	
Dry weight 2x condenser	3250 kg	3200 kg 3050 kg		
Dry weight 3x condenser	3750 kg	3550 kg	-	

Values are to be considered as guidance and will be finally confirmed in the quotation proces



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	2 Condensers	1 Condenser	
3 Condensers			
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### **Technical Data**

General	TAKA 260R		TAKA 195R		TAKA 130R	
Package type:	Air-cooled chiller					
Refrigerant:	NH3 / R717					
Charge (NH3):	24 kg	24 kg	22 kg	22 kg	20 kg	20 kg
Capacity Range:	15,2-100 %	15,2-100 %	20,3-100 %	20,3-100 %	30,5-100 %	30,5-100 %
Cooling capacity:	241.6 kw	111.1 kw	181.9 kw	87.7 kw	120.9 kw	61.6 kw
Condenser capacity:	297.4 kw	151.2 kw	223.7 kw	118.5 kw	148.7 kw	82 kw
Electrical consumption (Chiller):	63.4 kw	45.4 kw	48.2 kw	35.4 kw	33 kw	25.1 kw
EER (Chiller):	3.8	2.4	3.8	2.5	3.7	2.5
COP (Chiller):	4.7	3.3	4.6	3.3	4.5	3.3
Evaporator						
Evap Secondary media:	Water	MEG-30%	Water	MEG-30%	Water	MEG-30%
Evap Secondary inlet:	12 °C	-3 ℃	12 °C	-3 °C	12 °C	-3 °C
Evap Secondary outlet:	7 °C	-8 ℃	7 °C	-8 °C	7 °C	-8 °C
Secondary media flow:	45 m3/h	21 m3/h	34 m3/h	17 m3/h	23 m3/h	12 m3/h
Secondary side connection:	2x DN100					
Condenser						
Ambient temperature:	35 °C	35 °C	35 °C	35 °C	35 ℃	35 °C
No. of condenser units:	2	2	2	2	2	2
Sound pressure fan level 10 m.*:	48-60 dB(A)					
Electrical						
System earthing:	TN-S	TN-S	TN-S	TN-S	TN-S	TN-S
Input voltage:	3x400VAC+PE	3x400VAC+PE	3x400VAC+PE	3x400VAC+PE	3x400VAC+PE	3x400VAC+PE
Rated package current:	158 A	158 A	107 A	107 A	80 A	80 A
IK Max.:	25 KA					
Maximum fuse:	200 A	200 A	125 A	125 A	100 A	100 A
Slave communication:	Modbus TCP/IP					



Capacity according to EN12900
\* According to EN13487 free field condition and reference to ISO 3744



Headquartered in Tokyo, Japan, Mayekawa provides products and services worldwide through an extensive network of local offices and plants. For more information, please contact your local sales office or visit <a href="https://www.mchillerseries.com">www.mchillerseries.com</a> and <a href="https://www.mchillerseries.c

